

As the Wrench Turns

CPMS User's Journal

The Perfect Work Card & Beyond

Version 4.24

For the Holidays this year please make sure and see all that is in Santa's CPMS gift bag for good boys and girls.



"Never forget the importance of staying current", one of our software vendors likes to remind us. It really is true for a number of reasons. First, you get the benefit of all the changes and enhancements that you and others

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have requested. Secondly, every update also contains corrections to any problems which have been uncovered. Thirdly, if everyone is using the current version, support questions are more easily addressed. And, last but not least, your CPMS annual software maintenance fee has paid for these new versions!

The following is a partial list of changes:

- Add email address column to the Vendor table and screen forms.
- Change the Purchase Order Add and Edit screen form to display the vendor's email address and click the new Email button to email directly to the Vendor.
- Add a PDF button to create a PDF report for the PO number you are adding/editing. The PDF filename is the same as the PO number to allow you to easily send this PO to this vendor.
- Expand the size of the Help file folder pathname from 30 to 50 characters.
- Correct the PM Work Card- Full Page Notes, to print the "Message on Work Card" properly at the top of each page.

- In the Work Load Balancing utility, insure that the subtotals are not duplicated on the start/end date boundaries.

- Add a new Draw button to the Master Schedule screen form. Now you can print a drawing or picture in conjunction with the PM Work Card for one or more pieces of equipment. If you select the "Separate Page for each Equipment" option in the System Configuration, the drawing or picture will print below the PM Duties.

- Change the Work Card Option screen to display the full Mechanic Work Card Message.

- Add the employee name to the Mechanics Handbook - Expanded report.

- When you click on the Draw button and there is already one or more pictures/drawings in the popup window, the message has been changed from "Choose" to "Choose, or ESC to add new".

- Add a new Physical Inventory report with bar coded part numbers to facilitate entering part on hand quantities back into CPMS using a bar code wedge/scanner.

- Realign the part tag data to fit better on the tags. Unfortunately, the same label may print differently on certain laser and inkjet printers.
- Correct the part tag vendor ident and equipment number (used on) to refer to the most recent entry for those two categories. And, delete any rows in the Part/Equipment XRef table where the part number refers to the dummy equipment number used for Spare Parts (example: STK, STOCK, etc.).

Drawings/pictures on your PM Work Card

Using the new Draw button in the Master Schedule screen form, you can attach a diagram, picture, or special instructions to each PM frequency where you feel this may be helpful. The next page shows where a CPMS customer has both English and Chinese PM's instructions!

October 29, 2007
11:54 AM

Detail Preventive Maintenance Work Card

Page 3 of 3

From: 10/25/07 To: 11/06/07

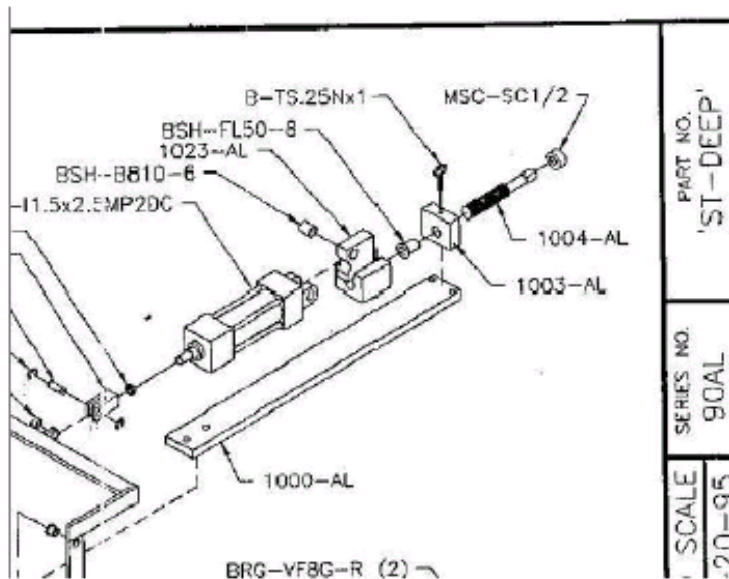
Intl Info Services

THIS IS WHERE A MESSAGE TO THE MECHANICS IS ENTERED

EQUIPMENT	SCHEDULED	MECHANIC	SKILLS	PR	DATE	START	PM Minutes	Stop	Repair Done	Repair Minutes	Needs Repair	Est Minutes	Item Number
					FINISHED	TIME							
R-POD-C09R UBE FEED WEEKLY	10/25/07	CAMPBELL, JOHN		2									
						Due Date: 10/28/06							
1 CHECK VARIABLE SPEED ASSEMBLY 2 CHECK MAIN DRIVE MOTOR 3 CHECK AND OPERATE SPEED ADJUSTMENT LEVERS 4 CHECK CONDITION OF PISTONS, FACEPLATES AND PIECING RODS 5 CHECK ECCENTRIC LEVER, CAMS, CAM FOLLOWERS													

1	
2	
3	
4	
5	

Total:



PART NO.	'ST-DEEP'
SERIES NO.	90AL
SCALE	.20-95

Item	Description of Work Performed, Necessary Repairs, or Notes

December 19, 2007
11:00 AM

Detail Preventive Maintenance Work Card

Page 1 of 5

From: 12/31/07 To: 12/31/07

Your Plant Name

WARNING: PROTECT FINISHED PRODUCTS, RAW MATERIALS, AND PACKAGING MATERIAL FROM ANY POSSIBLE CONTAMINATION.

EQUIPMENT	SCHEDULED	MECHANIC	SKILLS	PR	DATE FINISHED	START TIME	PM Minutes	Stops	Repair Dose	Repair Minutes	Needs Repair	Est Minutes	Item Number
CO01-100	12/31/07	GONZALEZ, NATVIDAD		2		0:00							

CONTINUOUS MIXER
BI-WEEKLY Due Date: 03/13/06

- 1 SAFETY FIRST FOLLOW LOCKOUT PROCEDURE WHEN APPLICABLE
- 2 CHECK ALL SAFETY SWITCHES
- 3 CHECK AND VERIFY OPERATION OF WATER AND MASECA SENSORS
- 4 CHECK AUGER FOR RUFF EDGES (DEBURR AS NEEDED)
- 5 CHECK CHAINS AND SPROKETS FOR EXCESSIVE WEAR
- 6 CHECK CONDITION OF AUGER SUPPORT BUSHINGS
- 7 CHECK FOR CORRECT PLACEMENT OF THE PIN
- 8 CHECK K-TRON BELTS
- 9 LUBRICATE BEARINGS, CHAINS, AND GEARS

1													
2													
3													
4													
5													
6													
7													
8													
9													

Total:

搅面机

每周一次

0. 保证设备处于安全工作状态;
1. 检查并清洁所有搅拌机上的密封圈
2. 检查限位开关工作正常;
3. 检查搅臂轴套的状态
4. 检查有无过松或过紧的情况
5. 检查有无金属对金属的摩擦
6. 按要求润滑, 清除过多油脂
7. 校验水流量计

Item	Description of Work Performed, Necessary Repairs, or Notes

And the Winner is...

Tin Tam from SnakKing, Commerce, CA, and Renee Gable from Canada Bread, Langley, BC, had the correct answer in our last newsletter and received \$50 each.

The question was what would cause two PO detail line items to appear as one? And, if you accidentally receive a PO line item(s), how would you “unreceive” it?

Answer: You can order the same part number on two different lines in the same PO as long as you specify a different equipment number. And, there is no “undo” button. You need to go to Supervisor Query/Edit and choose PO detail and change the transaction code(s) from an “RX” to an “OX”. This will leave that line item as an open order.

CPMS Quiz

CPMS 4.24 includes the employee name in the new Mechanics Handbook - Expanded report (Another great enhancement!) How would you print out the PM's for a specific employee in the standard Mechanics Handbook report?

>>>>>

We want to wish everyone Happy Holidays, **Merry Christmas**, and a very prosperous New Year!

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